

15. The process for manufacturing according to Claim 13, wherein said roughness pattern has a depth of roughness from 30 to 20 μm .

16. The process for manufacturing according to Claim 13, wherein said roughness pattern has a depth of roughness from 5 to 10 μm .

In the Specification:

In accordance with 37 C.F.R. 1.121, please insert the priority history on page 1 between the Title and the first line. The changes made are shown explicitly in the attached "Version With Markings To Show Changes Made".

Please insert the following on page 1 between the Title and the first line:

This application is a division of U.S. Serial Number 09/461,313, filed on 12/15/1999, which has priority benefit of European Patent Application Number 98811233.0, filed on 12/16/1998.